

# AUTOMATIC CNC VISION MEASURING SYSTEM (ADVANCED TYPE) CODE ISD-F432





- Stable and high-precision measurement under high-speed, silent and stable mode
- Accurately detect the edge of surface size



six-ring eight-zone ring light (included)



vertical light (included)

#### **SPECIFICATION**

SPECIFICATION				
Camera		giga-bit network camera (650TVL)		
Measuring range	e (X×Y×Z)	400×300×200mm		
Granite stage si	ze	827×480mm		
Glass stage size	;	450×350mm		
Resolution of X/	Y/Z axis	0.5µm		
Accuracy of X/Y	axis	≤(2+L/250)µm (L is the measuring length in mm)		
Accuracy of Z a	xis	≤(3+L/150)µm (L is the measuring length in mm)		
Objective		0.7X~5X (zoom)		
Working distance		68mm		
Magnification		28X~155X (on 23.5" monitor)		
Illiumination	surface	six-ring eight-zone ring light and vertical light		
Illumination	contour	bottom horizontal light		
Max. height of w	vorkpiece	200mm		
Max. weight of v	vorkpiece	30kg		
Operation syste	m	Windows 10		
Power supply		220V±10% (AC), 50Hz		
Environment requirement		temperature: 18~24°C, relative humidity: 30~75%		
Dimension (L×W	/×H)	1270×910×1750mm		
Weight		360kg		

To be continued

#### STANDARD DELIVERY

Main unit	1 pc			
Computer	1 pc			
Computer table	1 pc			
Calibration glass chart	1 pc			
Software	1 pc			



laser probe (optional)

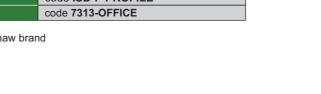


plate clamp (optional)

#### **OPTIONAL ACCESSORY**

OPTIONAL ACCESSORY				
	probe base*	code ISD-F-BASE1 (must be installed before shipment)		
Advanced probe	probe*	code ISD-F-TP20 (must be installed before shipment)		
	ruby probe	optional M2 probe series with ISQ-01		
Standard probe	probe base*	code ISD-F-BASE2 (must be installed before shipment)		
Standard probe	ruby probe	code ISD-F-P2		
	Tuby probe	code ISD-F-P3		
Laser probe (can measure glass thic step height, flatness, he		code <b>ISD-F-PB</b> (must be installed before shipment)		
Special lens for large field navigation		code ISD-F-LENS (must be installed before shipment)		
PLC full-angle intelliger programmable lighting		code ISD-F-LIGHT (must be installed before shipment)		
Plate fixture (manual se tempered glass)	elf-locking	code ISD-F-HOLDER glass size: 450×350mm can be customized		
Protector		code ISD-F-PROTECTOR (must be installed before shipment)		
Contour comparison m	odule	code ISD-F-PROFILE		
Office software		code <b>7313-OFFICE</b>		

The probe head and probe are Renishaw brand
\*\* Laser probe is KEYENCE brand

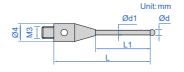




advanced probe (optional)



standard probe (optional)

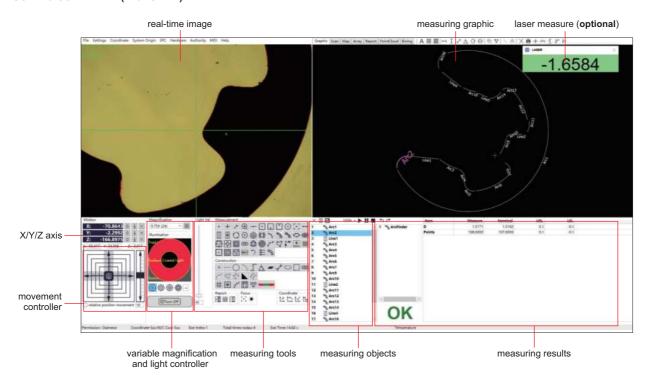


#### STYLUS (INCLUDED) SPECIFICATION

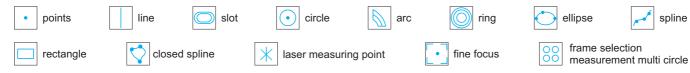
Code	Material	Ød	Ød1	L	L1	Quantity
ISD-F-P2	ruby ball/stainles steel stem	Ø2mm	Ø1.4mm	21mm	8mm	1 pc
ISD-F-P3	Tuby ball/stalliles steel stelli	Ø3mm	Ø1.5mm	21111111	12mm	1 pc



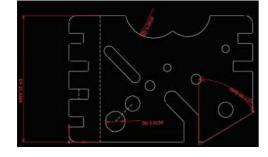
## **MEASURING SOFTWARE (INCLUDED)**



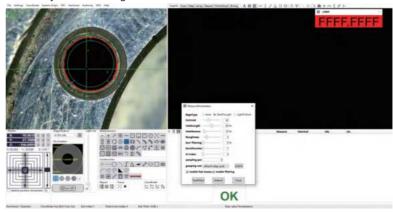
- Operation system: Windows 10
- Language: English
- Image measuring methods: crosshair point, manual point, auto point, zoom in point, line point, center point, lowest point, highest point, cloest point, focus point
- Constructable elements: point, line circle, arc, height, angle, plane, distance, ellipse, rectangle, construction ringgroove, spline, closed spline, profile, geometric tolerance
- Geometric tolerance: concentricity, parallelism, verticality, angularity, summetry, circular, arc profile
- Measurement elements can be translated and rotated
- Measuring data can export to Excel, DXF and other format files. The image area can save BMP image format
- The software includes CAD drawing import module
- The software includes SPC analysis module. The measurement software is seamlessly linked with the SPC module. After the measurement is completed, the measurement software automatically imports the data into the SPC database, allowing simple data analysis
- Dimension measuring tools:



Element annotations



Accurately detect the edge of the surface size









probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
- Double close-loop motion control, with precise positioning performance in high-speed movement
- Granite body, more stable
- Servo motors for X, Y, Z axis
- SPC function for large quantity measurement

#### STANDARD DELIVERY

Main unit	1 pc
Software	1 pc
Dongle	1 pc
Controller	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Clay	1 pc
Anti-dust cover	1 pc

# CNC VISION MEASURING SYSTEMS (BASIC TYPE)





programmable segmented ring light (included)

lens with coaxial light (optional)

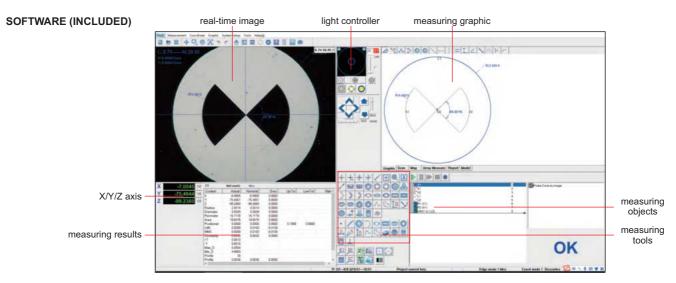
#### **SPECIFICATION**

Code		ISD-R320	ISD-R430	ISD-R540		
Measuring range	(XxYxZ)	300×200×150mm	400×300×150mm	500×400×150mm		
Stage size		500×330mm	606×466mm	706×566mm		
Glass stage size		350×280mm	450×350mm	550×450mm		
Resolution of X/Y	/Z axis	0.5µm				
Accuracy of X/Y a	xis	≤(3+L/200)µm (L is the mea:	suring length in mm)			
Repeatability of X	/Y axis	2µm				
Objective		0.7X~4.5X (zoom)				
Working distance		55mm				
View field (diagor	al length)	1.3~7.6mm				
Magnification		29X~143X (on 21.5" monitor)				
Camera		1/3" color CCD, 0.3M pixel				
Illumination	contour	programmable segmented ring light				
Illullillation	surface	adjustable LED light				
Max. height of wo	rkpiece	150mm				
Max. weight of wo	orkpiece	20kg				
Operation system		Windows 10/11				
Drive method		automatic				
Power supply		220V, 50/60Hz	220V, 50/60Hz			
Dimension (L×W)	:H)	720×770×1780mm	700×1000×1780mm	800×1040×1780mm		
Weight		270kg	325kg	500kg		



#### **OPTIONAL ACCESSORY**

0.5X auxiliary objective	code: ISD-Y-OB05X working distance: 175mm; magnification: 14.5~71.5X (on 21.5" monitor)		
2X auxiliary objective code: ISD-Y-OB2X working distance: 36mm; magnification: 58~286X (on 21.5" monitor)			
Probe	code: ISD-Y-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball		
Vision measuring system with coaxial light lens	code: ISD-R320L, ISD-R430L, ISD-R540L		
Office software	code: 7313-OFFICE		



# **CNC VISION MEASURING SYSTEMS (WITH STAND)**



lens with coaxial light (included)



programmable segmented ring light (included)



software flash disk (included)

- Automatic edge-detection, focus,
- measuring, contour scanning, calibration, etc. Servo motors for X, Y, Z axis
- Granite body, more stable
- SPC function for large quantity measurement
- Measuring software is included (page 671~672)

#### STANDARD DELIVERY

Main unit	1 pc
Dongle	1 pc
Software	1 pc
Computer	1 pc
Dispaly	1 pc
Lens with coaxial light	1 pc
Controller	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Anti-dust cover	1 pc



#### **SPECIFICATION**

Code		ISD-E320	ISD-E430			
Measuring range (X×Y×Z)		300×200×200mm	400×300×200mm			
Stage size		556×406mm	561×556mm			
Glass stage size		350×250mm	450×350mm			
Resolution of )	K/Y/Z axis	0.5µm				
Accuracy of X/	Y axis	≤(2.5+L/200)µm (L is measuring length in mm)	≤(3.5+L/200)µm (L is measuring length in mm)			
Repeatability o	of X/Y axis	2μm				
Objective (man	nual zoom)	0.7X~4.5X (zoom)				
Working distance		92mm				
View field (diagonal length)		1.7~11.1mm				
Magnification		33X~208.6X (on 24" monitor)				
Camera		giga-bit network camera				
Illumination	surface	coaxial light, programmable segmented ring light				
Illullillation	contour	adjustable LED light				
Max. height of	workpieces	200mm				
Max. weight of	workpieces	30kg				
Operation syst	em	Windows 7/8/10				
Drive method		automatic				
Power supply		220V, 50/60Hz				
Dimension (L×	W×H)	1420×915×1830mm	1650×1170×1900mm			
Weight		500kg 700kg				

#### **OPTIONAL ACCESSORY**

	Z. 1.0.1				
0.5X auxiliary objective	code: ISD-V-OB05X working distance: 175mm magnification: 16.5~104.3X (on 24" monitor)				
2X auxiliary objective	code: ISD-V-OB2X working distance: 36mm magnification: 66~417.2X (on 24" monitor)				
Probe	code: ISD-V-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball				
Office software	code: 7313-OFFICE				
Laser probe	code: ISD-V-LASER				



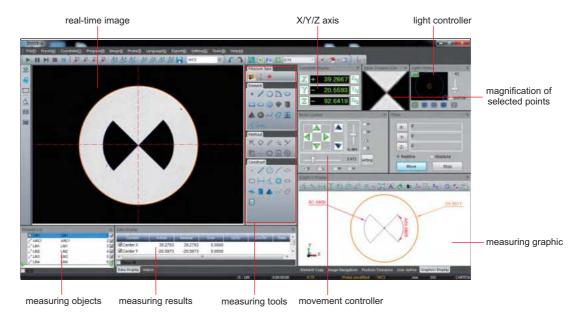
probe (optional), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm



laser probe (**optional**) measuring accuracy is 5µm

#### **SOFTWARE (INCLUDED)**

■ Refer to page 671~672 for details





# **CNC VISION MEASURING SYSTEMS (STANDARD TYPE)**







- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
- Servo motors for X, Y, Z axis
- SPC function for large quantity measurement
   Measuring software is included (page 671~672)

## **SPECIFICATION**

PECIFI	ICATION	l .								
Carla	motorized zoom lens		ISD-V220ZA	ISD-V220ZHN	ISD-V270ZA	ISD-V270ZHN	ISD-V370ZA	ISD-V370ZHN		
Code	manua	al zoom lens	ISD-V220CNCA	ISD-V220HN	ISD-V270CNCA	ISD-V270HN	ISD-V370CNCA	ISD-V370HN		
Measuring range (X×Y×Z)		220×120 ×150mm	220×120 ×300mm	270×170 ×150mm	270×170 ×300mm	370×270 ×150mm	370×270 ×300mm			
Stage	size		450×280mm	450×280mm	500×330mm	500×330mm	606×466mm 606×466mm			
Glass	ss stage size 306×196mm 306×196mm 350×250mm 350×250mm 450×350mm 450×35						450×350mm			
Resolu	ution of	X/Y/Z axis	0.5µm							
Accuracy of X/Y axis			≤(2.5+L/100)µm (L is the measuring	g length in mm)			≤(3.5+L/100)µm (L is the measurin	g length in mm)		
Repeat	tability o	of X/Y axis	2μm							
Objective			0.7X~4.5X (zoom)							
Working distance			92mm							
Magnif	fication		33.0X~208.6X (with manual zoom lens, on 24" monitor)							
Magnification			31.9X~188.7X (with motorized zoom lens, on 24" monitor)							
Camer	ra 💮		giga-bit network camera							
Illumin	ation	surface	coaxial light, programmable segmented ring light							
mumm	ialion	contour	adjustable LED light							
View fi	ield (dia	gonal length)	1.5~10.8mm							
Max. h	eight of	workpiece	150mm	300mm	150mm	300mm	150mm	300mm		
Max. weight of workpiece		f workpiece	30kg							
Operation system		Windows 7/8/10								
Drive method		automatic								
Power supply			220V, 50/60Hz							
Dimension (L×W×H)			760×600 ×900mm	760×600 ×1050mm	760×600 ×900mm	760×600 ×1050mm	970×670 ×940mm	970×670 ×1090mm		
Weight	t		146kg	156kg	168kg	178kg	266kg	276kg		



software flash disk (included)

#### STANDARD DELIVERY

Main unit	1 pc
Software	1 pc
Computer	1 pc
24" display	1 pc
Len with coaxial light	1 pc
Controller	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Anti-dust cover	1 pc





laser probe (**optional**) measuring accuracy is 5µm



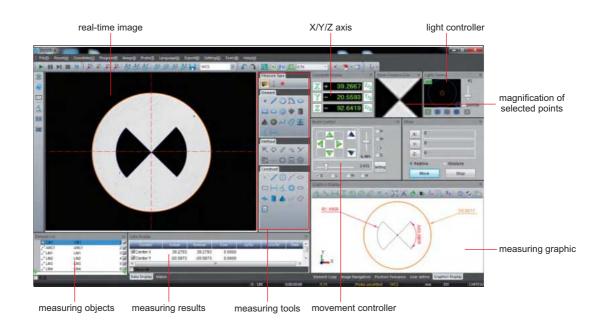
probe (optional), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

#### **OPTIONAL ACCESSORY**

<u> </u>	
0.5X auxiliary objective	code: ISD-V-OB05X, working distance: 175mm magnification: 16.5~104.3X (with manual zoom lens, on 24" monitor), 16.0~94.4X (with motorized zoom lens, on 24" monitor)
2X auxiliary objective	code: ISD-V-OB2X, working distance: 36mm magnification: 66~417.2X (with manual zoom lens, on 24" monitor), 63.8~377.4X (with motorized zoom lens, on 24" monitor)
Probe	code: ISD-V-PROBE, includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Laser probe	code: ISD-V-LASER
Office software	code: 7313-OFFICE
Desk	code: ISD-V-DESK

#### SOFTWARE (INCLUDED)

■ Refer to page 671~672 for details





## HIGH-DEFINITION MANUAL VISION MEASURING SYSTEMS

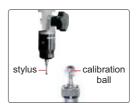








light (optional, must be installed in factory)



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

- High-definition image
- Large view field
- Electronic magnification feedback lens: when the objective lens magnification is changed manually, the software automatically selects the corresponding pre-calibration data and calibration is not needed

#### STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Clay	1 pc
Foot switch	1 pc
Anti-dust cover	1 pc

#### **SPECIFICATION**

Code	ISD-H210	ISD-H320	ISD-H430	
Measuring range (X×Y×Z)	200×100×150mm	300×200×150mm	400×300×150mm	
Stage size	404×228mm	500×330mm	606×466mm	
Glass stage size	260×160mm	350×250mm	450×350mm	
Resolution of X/Y/Z axis	0.5µm			
Accuracy of X/Y axis	≤(2.5+L/100)µm (L is the mea:	suring length in mm)		
Repeatability of X/Y axis	2μm			
Objective	0.58X~7.5X (zoom)			
View field (diagonal length)	1.4mm~14mm			
Working distance	82mm			
Magnification	27.4X~351X (on 24" monitor)			
Camera	giga-bit network camera			
Illumination	surface and contour with adjustable LED			
Max. height of workpiece	150mm			
Max. weight of workpiece	20kg			
Operation system	Windows 7/8/10			
Drive method	manual			
Power supply	110~240V, 50/60Hz			
Dimension (L×W×H)	540×560×850mm	760×600×900mm	970×670×940mm	
Weight	110kg	140kg	240kg	

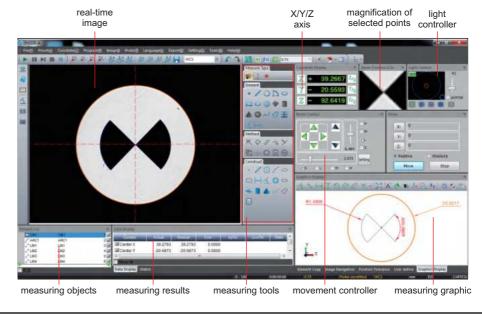
#### **OPTIONAL ACCESSORY**

0.5X auxiliary objective	code: ISD-H-OB05X working distance: 155mm magnification: 13.7~175.5X (on 24" monitor)
2X auxiliary objective	code: ISD-H-OB2X working distance: 34.5mm magnification: 54.8~702X (on 24" monitor)
Probe	code: ISD-V-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Vision measuring system with coaxial light lens	code: ISD-H210CL, ISD-H320CL, ISD-H430CL
Office software	code: 7313-OFFICE

To be continued

#### SOFTWARE (INCLUDED)

■ Refer to page 671~672 for details



# Computer is included Computer is included

# MANUAL VISION MEASURING SYSTEMS (STANDARD TYPE)



lens with coaxial light (**optional**, must be installed in factory)



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

#### **SPECIFICATION**

## ISD-V250A

Code	ISD-V150A	ISD-V250A	ISD-V300A	ISD-V400A		
Measuring range (X×Y×Z)	150×100×150mm	250×150×150mm	300×200×150mm	400×300×150mm		
Stage size	354×228mm	450×280mm	500×330mm	606×466mm		
Glass stage size	210×160mm	306×196mm	350×250mm	450×350mm		
Resolution of X/Y/Z axis	0.5µm					
Accuracy of X/Y axis	≤(2.5+L/100)µm (L is th	ne measuring length in mn	n)			
Repeatability of X/Y axis	2µm					
Objective	0.7X~4.5X (zoom)	0.7X~4.5X (zoom)				
Working distance	92mm	92mm				
Magnification	29X~184X (on 21.5" m	29X~184X (on 21.5" monitor)				
Camera	1/3" color CCD, 0.3M p	1/3" color CCD, 0.3M pixel				
Illumination	surface and contour wi	surface and contour with adjustable LED				
Max. height of workpiece	150mm	150mm				
Max. weight of workpiece	20kg	20kg				
Operation system	Windows 7/8/10					
Drive method	manual					
Power supply	110/220V, 50/60Hz	110/220V, 50/60Hz				
Dimension (L×W×H)	560×540×850mm	760×600×900mm	760×600×900mm	970×670×940mm		
Weight	100kg	120kg	140kg	240kg		

To be continued



#### STANDARD DELIVERY

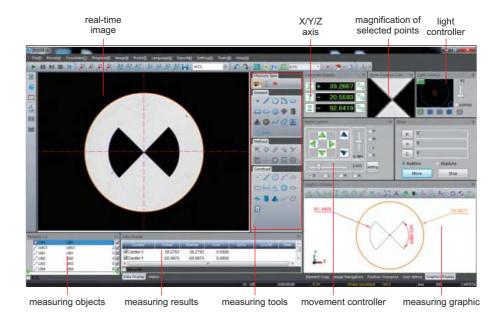
SIANDAND DELIVERY		
Main unit	1 pc	
Computer	1 pc	
Calibration glass chart	1 pc	
Clay	1 pc	
Foot switch	1 pc	
Anti-dust cover	1 pc	

OPTIONAL	<b>ACCESSORY</b>

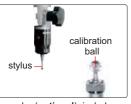
0.5X auxiliary objective	code: ISD-V-OB05X working distance: 175mm magnification: 14.5~92X (on 21.5" monitor)
2X auxiliary objective	code: ISD-V-OB2X working distance: 36mm magnification: 58~368X (on 21.5" monitor)
Probe	code: ISD-V-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Vision measuring system with coaxial light lens (with computer)	code: ISD-V150ACL, ISD-V250ACL, ISD-V300ACL, ISD-V400ACL
Office software	code: 7313-OFFICE

#### **SOFTWARE (INCLUDED)**

■ Refer to page 671~672 for details



# MANUAL VISION MEASURING SYSTEMS (BASIC TYPE)



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm



lens with coaxial light (**optional**, must be installed in factory)





INSPECTION CERTIFICATE

To be continued

#### **SPECIFICATION**

Codo	Motorized focus	ISD-Y210D	ISD-Y320D	ISD-Y430D	ISD-Y530D	
Code	Manual focus	ISD-Y210	ISD-Y320	ISD-Y430	ISD-Y530	
Measuring ra	inge (X×Y×Z)	200×100×200mm	300×200×200mm	400×300×200mm	500×300×200mm	
Stage size		404×228mm	500×330mm	606×466mm	706×466mm	
Glass stage s	size	260×160mm	350×280mm	450×350mm	550×350mm	
Resolution o	f X/Y/Z axis	1µm				
Accuracy of	X/Y axis	≤(3+L/200)µm (L is the	measuring length in mm	)		
Repeatability	of X/Y axis	2μm				
Objective		0.7X~4.5X (zoom)				
View field (di	agonal length)	1.0~6.6mm	1.0~6.6mm			
Working dist	ance	92mm				
Magnification	า	37.2X~236.0X (on 21.5" monitor)				
Camera		1/2" color CCD, 1.3M pixel				
Illumination		surface and contour wi	th adjustable LED			
Max. height o	of workpiece	200mm				
Max. weight	of workpiece	20kg				
Operation sy	stem	Windows 10/11				
Drive method	d	manual				
Power supply	y	220V, 50Hz				
Dimension (L	_×W×H)	556×540×860mm	670×660×950mm	720×950×1020mm	800×1040×1020mm	
Weight		180kg	260kg	315kg	500kg	

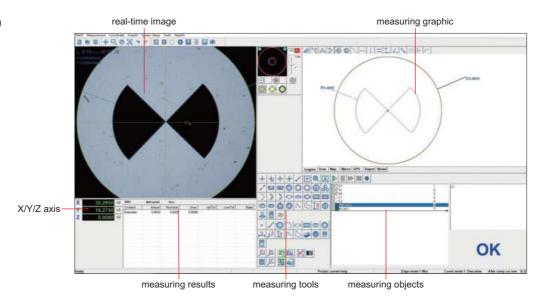
# OPTIONAL ACCESSORY

OF HONAL ACCESSORT	
0.5X auxiliary objective	code: ISD-Y-OB05X working distance: 175mm magnification: 18.6~118.0X (on 21.5" monitor)
2X auxiliary objective	code: ISD-Y-OB2X working distance: 36mm magnification: 74.5~472.0X (on 21.5" monitor)
Probe	code: ISD-Y-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Vision measuring system with coaxial light lens	code: ISD-Y210CL (manual focus), ISD-Y210DCL (motorized focus) ISD-Y320CL (manual focus), ISD-Y320DCL (motorized focus) ISD-Y430CL (manual focus), ISD-Y430DCL (motorized focus) ISD-Y530CL (manual focus), ISD-Y530DCL (motorized focus)
Office software	code: 7313-OFFICE

# STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Clay	1 pc
Anti-dust cover	1 pc

# SOFTWARE (INCLUDED)





# **CNC VISION MEASURING SYSTEMS**





- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
- Servo motors for X, Y, Z axis
- SPC function for large quantity measurement

#### **SPECIFICATION**

Code		ISD-V500N	ISD-V501N	ISD-V500HN	ISD-V501HN	
Measuring range (X×Y×Z)		470×370×200mm	500×400×200mm	470×370×400mm	500×400×400mm	
Stage size		786×636mm	846×696mm	786×636mm	846×696mm	
Glass stage size		570×470mm				
Resolution of X/Y/	Z axis	0.5µm				
Accuracy of X/Y ax	xis	≤(2.5+L/200)µm (L is n	neasuring length in mm)			
Repeatability of X/	Y axis	2µm				
Objective		0.7X~4.5X (zoom)				
Working distance		92mm				
View field (diagonal length)		1.5~10.8mm	1.5~10.8mm			
Magnification		33.0X~208.6X (on 24"	33.0X~208.6X (on 24" monitor)			
Camera		giga-bit network camer	giga-bit network camera			
Illumination	surface	coaxial light, programn	coaxial light, programmable segmented ring light			
mummation	contour	adjustable LED light	adjustable LED light			
Max. height of wor	rkpieces	200mm	200mm 400mm			
Max. weight of wo	rkpieces	30kg	30kg			
Operation system		Windows 7/10	Windows 7/10			
Drive method		automatic	automatic			
Power supply		220V, 50/60Hz	220V, 50/60Hz			
Dimension (L×W×H)		1270×1200×1870mm	1405×1260×1870mm	1270×1200×2070mm	1405×1260×2070mm	
Weight		870kg	1000kg	900kg	1030kg	

#### STANDARD DELIVERY

Main unit	1 pc
Video card with dongle	1 pc
Software disc	1 pc
Lens with coaxial light	1 pc
Controller	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Anti-dust cover	1 pc



lens with coaxial light (included)



programmable segmented ring light (included)

#### **OPTIONAL ACCESSORY**

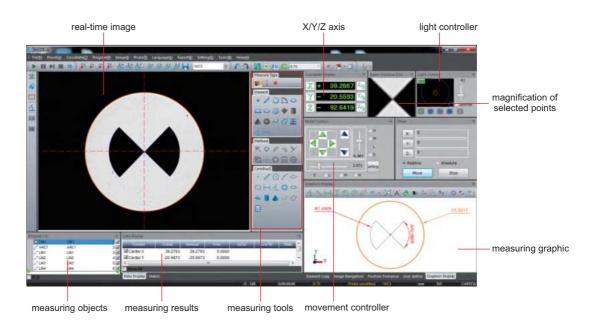
0.5X auxiliary objective	code: ISD-V-OB05X working distance: 175mm magnification: 16.5~104.3X (on 24" monitor)
2X auxiliary objective	code: ISD-V-OB2X working distance: 36mm magnification: 66~417.2X (on 24" monitor)
Probe	code: ISD-V-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Office software	code: 7313-OFFICE



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

#### **SOFTWARE (INCLUDED)**

■ Refer to page 671~672 for details





## **CNC VISION MEASURING SYSTEMS**

MOTORIZED ZOOM OBJECTIVE IS OPTIONAL





- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
   Servo motors for X, Y, Z axis, X, Y axis adopt
- linear guide rail structure, without air supply
- Fixed glass table and granite platform base, good stability
- SPC function for large quantity measurement
   Measuring software is included (page 671~672)

#### **SPECIFICATION**

Code		VMM-L600CN	VMM-L601CN	VMM-L800CN
Measuring range (X×Y×Z)		600×600×200mm	600×900×200mm	800×1000×200mm
Glass stage size		765×1238mm	702×1543mm	902×1643mm
Resolution of X/Y/Z axis		0.5µm		
Accuracy of X	//Y axis	≤(3.5+L/200)µm (L is measuring length in mm)		
Repeatability	of X/Y axis	2μm		
Objective (ma	nual zoom)	0.7X~4.5X (zoom)		
Working dista	nce	92mm		
View field (dia	gonal length)	1.7~11.1mm		
Magnification	agnification 33.0X~208.6X (on 24" monitor)			
Camera		giga-bit network camera		
Illumination	surface	coaxial light, programmable segmented ring light		
Illumination	contour	adjustable LED light		
Max. height of	Max. height of workpiece 200mm			
Max. weight o	f workpiece	35kg		
Operation sys	stem	Windows 7/8/10		
Drive method		automatic		
Power supply	ower supply AC 220V, 50/60Hz			
Dimension (L	Dimension (L×W×H) 1445×1185×1560mm 1745×1220×1720mm 1850×1420×1720mm		1850×1420×1720mm	
Weight		1000kg	1400kg	2200kg

#### **SPECIFICATION**

Code		VMM-L1000CN	VMM-L1001CN	VMM-L1200CN
Measuring rai	nge (X×Y×Z)	1000×1200×200mm	1000×1500×200mm	1200×1500×200mm
Glass stage size		1100×1831mm	1100×2113mm	1300×2113mm
Resolution of	X/Y/Z axis	0.5μm		
Accuracy of X	(/Y axis	≤(3.5+L/200)µm (L is measuring length in mm)		
Repeatability	of X/Y axis	2µm		
Objective(ma	nual zoom)	0.7X~4.5X (zoom)		
Working dista	ince	92mm		
View field (dia	agonal length)	1.7~11.1mm		
Magnification		33.0X~208.6X (on 24" monitor)		
Camera		giga-bit network camera		
Illumination surface		coaxial light, programmable segmented ring light		
mummation	contour	adjustable LED light		
Max. height o	t. height of workpiece 200mm			
Max. weight o	f workpiece	30kg		
Operation sys	stem	Windows 7/8/10		
Drive method		automatic		
Power supply	,	AC 220V, 50/60Hz		
Dimension (L	×W×H)	2035×1590×1720mm 2315×1590×1720mm 2315×1790×1720mm		
Weight	2900kg 3200kg 4000kg		4000kg	



programmable segmented ring light (included)



lens with coaxial light (included)

#### STANDARD DELIVERY

Main unit	1 pc
Dongle	1 pc
Computer	1 pc
Software	1 pc
Dispaly	1 pc
Lens with coaxial light	1 pc
Controller	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Anti-dust cover	1 pc



probe (optional), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm



laser probe (optional) measuring accuracy is 5µm

#### **OPTIONAL ACCESSORY**

0.5X auxiliary objective	code: ISD-V-OB05X working distance: 175mm magnification: 16.5~104.3X (on 24" monitor)	
2X auxiliary objective	code: ISD-V-OB2X working distance: 36mm magnification: 66~417.2X (on 24" monitor)	
Probe	code: ISD-V-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball	
Laser probe	code: ISD-V-LASER	
Office software	code: 7313-OFFICE	